D	(2147)
	Goodwood: Holiday crowds at the Races 30th July 1954
	Goodwood: Record crowds usher in the traditional holiday meeting. The summer blew itself in, with huge blasts that turned racing form inside-out
we-1	Dame-fashion was a more prudent visitor, her popular close-fitting hat
C	"On the opening day, Royal interest centred around "Opera Score" The Queen's horse was running in the Craven Stakes
	Leaving the Paddock for the Royal Box, Her Majesty saw her horse finish
	Big Race of the day was the Stewards' Cup - a six furlong sprint with 28 to choose from - the biggest field since 1937
	And there they go - splitting up in two groups right from the start Blackpool Tower and Dumbarnie were the early leaders.
X	Then Live Spirit showed for a time; but was passed by Ashurst Wonder, Moonlight Express and Zanzara
	Up to the Post, strongly-fancied Moonlight Express was bumped and blown art off the track, and Ashurst Wonder got up - a fifty-to-one outsider.
A	first Big race triumph for apprentice Tony Shrive. Everyone was surprised except the owner, Mr Merrick; (he thought it was a miracle).
	The following day, the Queen visited the Paddock again - and chatted to jockey Willie Snaith, who was riding the Royal hope Landau in the Sussex
	Stakes
	From Goodwood to Cowdray Park, where the Duke of Edinburgh (watched by the Queen) captained the Mariners in a Junior Polo Cup match against Corinium.
	Play was fast and exciting, with goal-mouth thrills and spills
	their opponents led three-nothing at half-time.
	won the day by four goals to one.
	The Call of duty, however, is never far away. At Tangmere, the Duke left for Canada. The Queen went to see him off and chatted to a "Mountie," one
	of the Duke's escorts during his ten thousand mile tour plane The Queen and the Duke went aboard the Royal Canadian Air Force also to
	say good-bye

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